



S-CHEM OCT. T/A-22



Activity ID	Activity Name	Original Duration	Planned Start	Planned Finish	Performance % Complete	2022	
						Oct	Nov
S-CHEM. RFQ 25000942 INSP. & OVERHAUL EXTRUDER MACHII		671h	01-Oct-22 06:00	31-Oct-22 17:00	0%		
S-CHEM..1 MILE STONE		671h	01-Oct-22 06:00	31-Oct-22 17:00	0%		
A1000	START	0h	01-Oct-22 06:00		0%	START, 01-Oct-22 06:00	
A1010	FINISH	0h		31-Oct-22 17:00	0%	FINISH, 31-Oct-22 17:00	
S-CHEM..2 SHUTDOWN		671h	01-Oct-22 06:00	31-Oct-22 17:00	0%		
S-CHEM..2.1 42V80/EXTRUDER		258h	01-Oct-22 06:00	12-Oct-22 22:00	0%		
42V80EX1000	Obtain work Permit & Breaks loose the screw tips.	6h	01-Oct-22 06:00	01-Oct-22 12:00	0%	Obtain work Permit & Breaks loose the screw tips.	
42V80EX1010	Pull out the screw shafts.	12h	01-Oct-22 12:00	02-Oct-22 02:00	0%	Pull out the screw shafts.	
42V80EX1020	Isolate steam completely.	12h	02-Oct-22 02:00	02-Oct-22 14:00	0%	Isolate steam completely.	
42V80EX1030	Disconnect all the cooling and steam lines.	12h	02-Oct-22 14:00	03-Oct-22 04:00	0%	Disconnect all the cooling and steam lines.	
42V80EX1040	Remove the barrels	24h	03-Oct-22 04:00	04-Oct-22 06:00	0%	Remove the barrels	
42V80EX1050	Clean all the head surfaces, flanges & sealing surfaces.	24h	04-Oct-22 06:00	05-Oct-22 08:00	0%	Clean all the head surfaces, flanges & sealing surfaces.	
42V80EX1060	Hydro blast polymer from screw shafts.	12h	05-Oct-22 08:00	05-Oct-22 20:00	0%	Hydro blast polymer from screw shafts.	
42V80EX1070	Unstack screw shaft elements for inspection for wear.	24h	05-Oct-22 20:00	06-Oct-22 22:00	0%	Unstack screw shaft elements for inspection for wear.	
42V80EX1080	Clean and NDT screw shaft for cracks.	12h	06-Oct-22 22:00	07-Oct-22 12:00	0%	Clean and NDT screw shaft for cracks.	
42V80EX1090	Hydro blast barrels for inspection.	12h	07-Oct-22 12:00	08-Oct-22 02:00	0%	Hydro blast barrels for inspection.	
42V80EX1100	Measure barrel wear using COBRA instrumentation.	6h	08-Oct-22 02:00	08-Oct-22 08:00	0%	Measure barrel wear using COBRA instrumentation.	
42V80EX1110	Inspect and install the barrels	6h	08-Oct-22 08:00	08-Oct-22 14:00	0%	Inspect and install the barrels	
42V80EX1120	install the new screw elements into the shaft	12h	08-Oct-22 14:00	09-Oct-22 04:00	0%	install the new screw elements into the shaft	
42V80EX1130	Verify spare screw timing using roll test	12h	09-Oct-22 04:00	09-Oct-22 16:00	0%	Verify spare screw timing using roll test	
42V80EX1140	install the screw shaft into the barrels	12h	09-Oct-22 16:00	10-Oct-22 06:00	0%	install the screw shaft into the barrels	
42V80EX1150	Replace the screw shaft sealing set (Meco seals).	12h	10-Oct-22 06:00	10-Oct-22 18:00	0%	Replace the screw shaft sealing set (Meco seals).	
42V80EX1160	Check all heating and cooling connection piping and valves.	6h	10-Oct-22 18:00	11-Oct-22 02:00	0%	Check all heating and cooling connection piping and valves.	
42V80EX1170	Perform leak test for cooling and heating circuits.	6h	11-Oct-22 02:00	11-Oct-22 08:00	0%	Perform leak test for cooling and heating circuits.	
42V80EX1180	Check the instruments, N2 control unit of Meco seals.	6h	11-Oct-22 08:00	11-Oct-22 14:00	0%	Check the instruments, N2 control unit of Meco seals.	
42V80EX1190	Grease the screw shaft couplings.	6h	11-Oct-22 14:00	11-Oct-22 20:00	0%	Grease the screw shaft couplings.	
42V80EX1200	Connect all the piping to the process section and hopper.	12h	11-Oct-22 20:00	12-Oct-22 10:00	0%	Connect all the piping to the process section and hopper.	
42V80EX1210	clean all areas and close permit	12h	12-Oct-22 10:00	12-Oct-22 22:00	0%	clean all areas and close permit	
S-CHEM..2.2 42DAV/EXTRUDER STARTUP VALVE DAV-42A404		108h	01-Oct-22 07:00	06-Oct-22 05:00	0%		
42DAV/EX1000	loose the SPC/SUV flange connection.	12h	01-Oct-22 07:00	01-Oct-22 19:00	0%	loose the SPC/SUV flange connection.	
42DAV/EX1010	Remove all the hydraulic hoses, Rheometer.	12h	01-Oct-22 19:00	02-Oct-22 09:00	0%	Remove all the hydraulic hoses, Rheometer.	
42DAV/EX1020	Hydro jet and clean the SPC housing.	6h	02-Oct-22 09:00	02-Oct-22 15:00	0%	Hydro jet and clean the SPC housing.	
42DAV/EX1030	Dis connect the instruments.	6h	02-Oct-22 15:00	02-Oct-22 21:00	0%	Dis connect the instruments.	
42DAV/EX1040	Dis assemble the rack and studs.	6h	02-Oct-22 21:00	03-Oct-22 05:00	0%	Dis assemble the rack and studs.	
42DAV/EX1050	Support the upper & lower slider and pull it out	6h	03-Oct-22 05:00	03-Oct-22 11:00	0%	Support the upper & lower slider and pull it out	
42DAV/EX1060	Clean all the internals, dress up the sliders.	12h	03-Oct-22 11:00	03-Oct-22 23:00	0%	Clean all the internals, dress up the sliders.	
42DAV/EX1070	Install the lower slider.	6h	04-Oct-22 01:00	04-Oct-22 07:00	0%	Install the lower slider.	
42DAV/EX1080	Install the upper slider.	6h	04-Oct-22 07:00	04-Oct-22 13:00	0%	Install the upper slider.	
42DAV/EX1090	Assemble the studs and rack.	12h	04-Oct-22 13:00	05-Oct-22 03:00	0%	Assemble the studs and rack.	
42DAV/EX1100	fix back all the hydraulic hoses, Rheometer.	12h	05-Oct-22 03:00	05-Oct-22 15:00	0%	fix back all the hydraulic hoses, Rheometer.	
42DAV/EX1110	clean all area and close permit	12h	05-Oct-22 15:00	06-Oct-22 05:00	0%	clean all area and close permit	
S-CHEM..2.3 42A405/SCREEN PACK CHANGERS		108h	05-Oct-22 03:00	09-Oct-22 23:00	0%		
42A405/SPC1000	Loose the SPC/SUV flange connection.	6h	05-Oct-22 03:00	05-Oct-22 09:00	0%	Loose the SPC/SUV flange connection.	
42A405/SPC1010	Drain hydraulic fluid from cylinders.	12h	05-Oct-22 09:00	05-Oct-22 21:00	0%	Drain hydraulic fluid from cylinders.	
42A405/SPC1020	Remove all the hydraulic hoses, Rheometer.	6h	05-Oct-22 21:00	06-Oct-22 05:00	0%	Remove all the hydraulic hoses, Rheometer.	



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						Oct	Nov
42A405/SPC1030	Rig up the SPC housing and transport to lay down area.	6h	06-Oct-22 05:00	06-Oct-22 11:00	0%		
42A405/SPC1040	Hydro jet and clean the SPC housing.	6h	06-Oct-22 11:00	06-Oct-22 17:00	0%		
42A405/SPC1050	Dis assemble the rack and studs.	6h	06-Oct-22 17:00	06-Oct-22 23:00	0%		
42A405/SPC1060	Support the Upper & lower slider and pull it out.	6h	07-Oct-22 01:00	07-Oct-22 07:00	0%		
42A405/SPC1070	Clean all the internals, dress up the sliders.	6h	07-Oct-22 07:00	07-Oct-22 13:00	0%		
42A405/SPC1080	Install the lower & upper slider.	12h	07-Oct-22 13:00	08-Oct-22 03:00	0%		
42A405/SPC1090	Assemble the studs and rack.	12h	08-Oct-22 03:00	08-Oct-22 15:00	0%		
42A405/SPC1100	Tighten the piston bolts.	6h	08-Oct-22 15:00	08-Oct-22 21:00	0%		
42A405/SPC1110	Replace screen elements	6h	08-Oct-22 21:00	09-Oct-22 05:00	0%		
42A405/SPC1120	install SPC housing at location	6h	09-Oct-22 05:00	09-Oct-22 11:00	0%		
42A405/SPC1130	Replace hydraulic oil hoses.	6h	09-Oct-22 11:00	09-Oct-22 17:00	0%		
42A405/SPC1140	Clean all areas and close permit	6h	09-Oct-22 17:00	09-Oct-22 23:00	0%		
S-CHEM..2.4 42T90/SPC/DAV HYDRAULIC SYSTEM		36h	07-Oct-22 07:00	08-Oct-22 21:00	0%		
42T90/HS1000	Drain the Hydraulic oil.	12h	07-Oct-22 07:00	07-Oct-22 19:00	0%		
42T90/HS1010	clean the Tank	12h	07-Oct-22 19:00	08-Oct-22 09:00	0%		
42T90/HS1020	Replace the Hydraulic oil.	6h	08-Oct-22 09:00	08-Oct-22 15:00	0%		
42T90/HS1030	clean all area and close permit	6h	08-Oct-22 15:00	08-Oct-22 21:00	0%		
S-CHEM..2.5 42A409-DIE PLATE		30h	08-Oct-22 09:00	09-Oct-22 17:00	0%		
42A409-DP1000	Remove Die plate	12h	08-Oct-22 09:00	08-Oct-22 21:00	0%		
42A409-DP1010	Replace new die plate	12h	08-Oct-22 21:00	09-Oct-22 11:00	0%		
42A409-DP1020	clean all areas and close permit	6h	09-Oct-22 11:00	09-Oct-22 17:00	0%		
S-CHEM..2.6 42A410/PELLETIZER		96h	10-Oct-22 07:00	14-Oct-22 15:00	0%		
42A410/P1000	Dismantle the gear box enclosure.	24h	10-Oct-22 07:00	11-Oct-22 09:00	0%		
42A410/P1010	Remove the flexi hose	6h	11-Oct-22 09:00	11-Oct-22 15:00	0%		
42A410/P1020	Remove the knife shaft bearing assembly.	6h	11-Oct-22 15:00	11-Oct-22 21:00	0%		
42A410/P1030	Lift up the pelletizer and transport outside.	12h	11-Oct-22 21:00	12-Oct-22 11:00	0%		
42A410/P1040	Replace gearbox bearings / seals	6h	12-Oct-22 11:00	12-Oct-22 17:00	0%		
42A410/P1050	Clean all the parts.	6h	12-Oct-22 17:00	12-Oct-22 23:00	0%		
42A410/P1060	Replace the bearings and assemble.	12h	13-Oct-22 01:00	13-Oct-22 13:00	0%		
42A410/P1070	Pelletizer trolly transport to site	6h	13-Oct-22 13:00	13-Oct-22 19:00	0%		
42A410/P1080	Position and fix Pelletizer	6h	13-Oct-22 19:00	14-Oct-22 03:00	0%		
42A410/P1090	Fix back the flexi hose	6h	14-Oct-22 03:00	14-Oct-22 09:00	0%		
42A410/P1100	clean all area and close permit	6h	14-Oct-22 09:00	14-Oct-22 15:00	0%		
S-CHEM..2.7 42T85/PELLETIZER HYDRAULIC OIL SYSTEM		36h	13-Oct-22 13:00	15-Oct-22 05:00	0%		
42T85/PHOS1000	Drain the Hydraulic oil.	12h	13-Oct-22 13:00	14-Oct-22 03:00	0%		
42T85/PHOS1010	clean the Tank	12h	14-Oct-22 03:00	14-Oct-22 15:00	0%		
42T85/PHOS1020	Replace the Hydraulic oil.	6h	14-Oct-22 15:00	14-Oct-22 21:00	0%		
42T85/PHOS1030	clean all area and close permit	6h	14-Oct-22 21:00	15-Oct-22 05:00	0%		
S-CHEM..2.8 42A408-DIE HEAD HOUSING		42h	15-Oct-22 05:00	17-Oct-22 03:00	0%		
42A408/DHIH1000	Remove all the piping on die plate.	6h	15-Oct-22 05:00	15-Oct-22 11:00	0%		
42A408/DHIH1010	Break loose die head housing, measurement...	6h	15-Oct-22 11:00	15-Oct-22 17:00	0%		
42A408/DHIH1020	Remove the die head housing.	6h	15-Oct-22 17:00	15-Oct-22 23:00	0%		
42A408/DHIH1030	clean the die head housing.	6h	16-Oct-22 01:00	16-Oct-22 07:00	0%		
42A408/DHIH1040	Install die head housing.	12h	16-Oct-22 07:00	16-Oct-22 19:00	0%		
42A408/DHIH1050	clean all areas and close permit	6h	16-Oct-22 19:00	17-Oct-22 03:00	0%		
S-CHEM..2.9 42A203/GEARBOX		288h	17-Oct-22 03:00	30-Oct-22 05:00	0%		



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						Oct	Nov
42A203/GB1000	Install blinds as per operation blind list	12h	17-Oct-22 03:00	17-Oct-22 15:00	0%	Install blinds as per operation blind list	
42A203/GB1010	Drain the lube oil from the gear box.	6h	17-Oct-22 15:00	17-Oct-22 21:00	0%	Drain the lube oil from the gear box.	
42A203/GB1020	Dismantle the back stop and the cover.	6h	17-Oct-22 21:00	18-Oct-22 05:00	0%	Dismantle the back stop and the cover.	
42A203/GB1030	Dismantle the friction part Desch coupling.	6h	18-Oct-22 05:00	18-Oct-22 11:00	0%	Dismantle the friction part Desch coupling.	
42A203/GB1040	Remove the top covers of the gear box.	6h	18-Oct-22 11:00	18-Oct-22 17:00	0%	Remove the top covers of the gear box.	
42A203/GB1050	Remove all the lube oil piping.	12h	18-Oct-22 17:00	19-Oct-22 07:00	0%	Remove all the lube oil piping.	
42A203/GB1060	Dismantle the input shaft bearing.	6h	19-Oct-22 07:00	19-Oct-22 13:00	0%	Dismantle the input shaft bearing.	
42A203/GB1070	Remove the first and second shafts out of the gear box.	12h	19-Oct-22 13:00	20-Oct-22 03:00	0%	Remove the first and second shafts out of the gear box.	
42A203/GB1080	Remove 1701, 1752 & 1802 shafts.	6h	20-Oct-22 03:00	20-Oct-22 09:00	0%	Remove 1701, 1752 & 1802 shafts.	
42A203/GB1090	Clean all the shafts and the gears.	24h	20-Oct-22 09:00	21-Oct-22 11:00	0%	Clean all the shafts and the gears.	
42A203/GB1100	MPI of the shafts and gears.	12h	21-Oct-22 11:00	21-Oct-22 23:00	0%	MPI of the shafts and gears.	
42A203/GB1110	Remove the upper distribution shaft.	12h	22-Oct-22 01:00	22-Oct-22 13:00	0%	Remove the upper distribution shaft.	
42A203/GB1120	Remove the output shafts. 2303 & 2603.	12h	22-Oct-22 13:00	23-Oct-22 03:00	0%	Remove the output shafts. 2303 & 2603.	
42A203/GB1130	Lift out the planetary stage with T2 bearing.	12h	23-Oct-22 03:00	23-Oct-22 15:00	0%	Lift out the planetary stage with T2 bearing.	
42A203/GB1140	Lift out the lower distribution shaft.	6h	23-Oct-22 15:00	23-Oct-22 21:00	0%	Lift out the lower distribution shaft.	
42A203/GB1150	Dismantle the lower distribution shaft.	6h	23-Oct-22 21:00	24-Oct-22 05:00	0%	Dismantle the lower distribution shaft.	
42A203/GB1160	Dismantle the planetary gear.	12h	24-Oct-22 05:00	24-Oct-22 17:00	0%	Dismantle the planetary gear.	
42A203/GB1170	Remove bearings on the shafts.	6h	24-Oct-22 17:00	24-Oct-22 23:00	0%	Remove bearings on the shafts.	
42A203/GB1180	Clean all the gears and MPI.	6h	25-Oct-22 01:00	25-Oct-22 07:00	0%	Clean all the gears and MPI.	
42A203/GB1190	Install the bottom distribution shaft (Hydraulic nut).	6h	25-Oct-22 07:00	25-Oct-22 13:00	0%	Install the bottom distribution shaft.	
42A203/GB1200	Install short output shaft T8.	6h	25-Oct-22 13:00	25-Oct-22 19:00	0%	Install short output shaft T8.	
42A203/GB1210	Install planetary stage with T2, Hirth coupling of the long output shaft.	6h	25-Oct-22 19:00	26-Oct-22 03:00	0%	Install planetary stage with T2, Hirth coupling of the long output shaft.	
42A203/GB1220	Install the long output shaft front part.	6h	26-Oct-22 03:00	26-Oct-22 09:00	0%	Install the long output shaft front part.	
42A203/GB1230	Assemble the upper distribution shaft.	6h	26-Oct-22 09:00	26-Oct-22 15:00	0%	Assemble the upper distribution shaft.	
42A203/GB1240	Couple the sun pinion.	6h	26-Oct-22 15:00	26-Oct-22 21:00	0%	Couple the sun pinion.	
42A203/GB1250	Install the fix speed input shaft.	6h	26-Oct-22 21:00	27-Oct-22 05:00	0%	Install the fix speed input shaft.	
42A203/GB1260	Install shaft 1802.	6h	27-Oct-22 05:00	27-Oct-22 11:00	0%	Install shaft 1802.	
42A203/GB1270	Install variable speed.	6h	27-Oct-22 11:00	27-Oct-22 17:00	0%	Install variable speed.	
42A203/GB1280	Install the lubrication pipes.	6h	27-Oct-22 17:00	27-Oct-22 23:00	0%	Install the lubrication pipes.	
42A203/GB1290	Install both the top covers.	6h	28-Oct-22 01:00	28-Oct-22 07:00	0%	Install both the top covers.	
42A203/GB1300	Installation clutch, Coupling the output shaft.	12h	28-Oct-22 07:00	28-Oct-22 19:00	0%	Installation clutch, Coupling the output shaft.	
42A203/GB1310	Filling of lube oil & Start lube oil system.	6h	28-Oct-22 19:00	29-Oct-22 03:00	0%	Filling of lube oil & Start lube oil system.	
42A203/GB1320	Cold alignment.	12h	29-Oct-22 03:00	29-Oct-22 15:00	0%	Cold alignment.	
42A203/GB1330	Clean all areas & Close the permit.	12h	29-Oct-22 15:00	30-Oct-22 05:00	0%	Clean all areas & Close the permit.	
S-CHEM..2.10 42XM80/EXTRUDER MOTOR		48h	26-Oct-22 03:00	28-Oct-22 07:00	0%	28-Oct-22 07:00, S-CHEM..2.10 42XM80/EXTRUDER MOTOR	
42XM80/EM1000	Deblinding	6h	26-Oct-22 03:00	26-Oct-22 09:00	0%	Deblinding	
42XM80/EM1010	Clean the area	12h	26-Oct-22 09:00	26-Oct-22 21:00	0%	Clean the area	
42XM80/EM1020	Solo run the motor	6h	26-Oct-22 21:00	27-Oct-22 05:00	0%	Solo run the motor	
42XM80/EM1030	couple Motor to the gear box	6h	27-Oct-22 05:00	27-Oct-22 11:00	0%	couple Motor to the gear box	
42XM80/EM1040	verify magnetic running center of the shaft	12h	27-Oct-22 11:00	27-Oct-22 23:00	0%	verify magnetic running center of the shaft	
42XM80/EM1050	close permit	6h	28-Oct-22 01:00	28-Oct-22 07:00	0%	close permit	
S-CHEM..2.11 42X84/PELLET DEWATERING & DRYER		81h	28-Oct-22 01:00	31-Oct-22 16:00	0%	31-Oct-22 16:00, S-CHEM..2.11 42X84/PELLET DEWATERING & DRYER	
42X84/PDEW&D1000	Isolate the dryer.	4h	28-Oct-22 01:00	28-Oct-22 05:00	0%	Isolate the dryer.	
42X84/PDEW&D1010	Open the dryer access door & clean thoroughly.	11h	28-Oct-22 05:00	28-Oct-22 16:00	0%	Open the dryer access door & clean thoroughly.	
42X84/PDEW&D1020	Remove the screens and clean thoroughly.	3h	28-Oct-22 16:00	28-Oct-22 19:00	0%	Remove the screens and clean thoroughly.	
42X84/PDEW&D1030	Support the rotor.	3h	28-Oct-22 19:00	28-Oct-22 22:00	0%	Support the rotor.	



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						Oct	Nov
42X84/PDEW&D1040	Remove the rotor sheeve.	9h	28-Oct-22 22:00	29-Oct-22 09:00	0%		Remove the rotor s
42X84/PDEW&D1050	Remove the upper bearing	3h	29-Oct-22 09:00	29-Oct-22 12:00	0%		Remove the upper
42X84/PDEW&D1060	Install the new bearing.	9h	29-Oct-22 12:00	29-Oct-22 21:00	0%		Install the new be
42X84/PDEW&D1070	Sqare the bearing holding flange.	3h	29-Oct-22 21:00	30-Oct-22 02:00	0%		Sqare the bear
42X84/PDEW&D1080	Remove the bottom bearing and seal.	6h	30-Oct-22 02:00	30-Oct-22 08:00	0%		Remove the bo
42X84/PDEW&D1090	Install the bottom bearing and seal.	9h	30-Oct-22 08:00	30-Oct-22 17:00	0%		Install the bot
42X84/PDEW&D1100	Install the screens.	3h	30-Oct-22 17:00	30-Oct-22 20:00	0%		Install the scr
42X84/PDEW&D1110	Secure the splash guard and the access door.	3h	30-Oct-22 20:00	30-Oct-22 23:00	0%		Secure the s
42X84/PDEW&D1120	Install the rotor sheeve.	3h	31-Oct-22 01:00	31-Oct-22 04:00	0%		Install the ro
42X84/PDEW&D1130	Install the new belts and tension the belts.	3h	31-Oct-22 04:00	31-Oct-22 07:00	0%		Install the r
42X84/PDEW&D1140	Fix back the motor base and the guard.	3h	31-Oct-22 07:00	31-Oct-22 10:00	0%		Fix back th
42X84/PDEW&D1150	Replace the air filter	3h	31-Oct-22 10:00	31-Oct-22 13:00	0%		Replace t
42X84/PDEW&D1160	Clean the area and close the permit.	3h	31-Oct-22 13:00	31-Oct-22 16:00	0%		Clean the
S-CHEM..2.12 42X85/PELLET DEWATERING & DRYER		81h	28-Oct-22 02:00	31-Oct-22 17:00	0%		31-Oct-2
42X85/PDEW&D1000	Isolate the dryer.	4h	28-Oct-22 02:00	28-Oct-22 06:00	0%		Isolate the dryer.
42X85/PDEW&D1010	Open the dryer access door & clean thoroughly.	11h	28-Oct-22 06:00	28-Oct-22 17:00	0%		Open the dryer acces
42X85/PDEW&D1020	Remove the screens and clean thoroughly.	3h	28-Oct-22 17:00	28-Oct-22 20:00	0%		Remove the screens
42X85/PDEW&D1030	Support the rotor.	3h	28-Oct-22 20:00	28-Oct-22 23:00	0%		Support the rotor.
42X85/PDEW&D1040	Remove the rotor sheeve.	10h	29-Oct-22 01:00	29-Oct-22 11:00	0%		Remove the rotor s
42X85/PDEW&D1050	Remove the upper bearing	3h	29-Oct-22 11:00	29-Oct-22 14:00	0%		Remove the upper
42X85/PDEW&D1060	Install the new bearing.	10h	29-Oct-22 14:00	30-Oct-22 02:00	0%		Install the new b
42X85/PDEW&D1070	Sqare the bearing holding flange.	3h	30-Oct-22 02:00	30-Oct-22 05:00	0%		Sqare the bear
42X85/PDEW&D1080	Remove the bottom bearing and seal.	3h	30-Oct-22 05:00	30-Oct-22 08:00	0%		Remove the bo
42X85/PDEW&D1090	Install the bottom bearing and seal.	10h	30-Oct-22 08:00	30-Oct-22 18:00	0%		Install the bot
42X85/PDEW&D1100	Install the screens.	3h	30-Oct-22 18:00	30-Oct-22 21:00	0%		Install the scr
42X85/PDEW&D1110	Secure the splash guard and the access door.	3h	30-Oct-22 21:00	31-Oct-22 02:00	0%		Secure the
42X85/PDEW&D1120	Install the rotor sheeve.	3h	31-Oct-22 02:00	31-Oct-22 05:00	0%		Install the ro
42X85/PDEW&D1130	Install the new belts and tension the belts.	3h	31-Oct-22 05:00	31-Oct-22 08:00	0%		Install the r
42X85/PDEW&D1140	Fix back the motor base and the guard.	3h	31-Oct-22 08:00	31-Oct-22 11:00	0%		Fix back th
42X85/PDEW&D1150	Replace the air filter	3h	31-Oct-22 11:00	31-Oct-22 14:00	0%		Replace t
42X85/PDEW&D1160	Clean the area and close the permit.	3h	31-Oct-22 14:00	31-Oct-22 17:00	0%		Clean the